

Technical Data Sheet



ALCOLOR PA BK5088-19

Base Polymer	Polyamide 6
Colour	black
Thermal Stability Colourant	300 °C max.
Light Fastness Colourant	blue woolscale 8
For use in	Polyamide
Special Features	food contact, free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content
Market Segment	electrical and electronic, Furniture, building and construction, sport and leisure, household goods
Application Area	injection moulded parts, extruded parts

Dosage	1,0 % extrusion 1,0 % injection moulding dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,12 %
Processing Injection Moulding	melt temperature 250-270 °C mould temperature 40-80 °C
Storage	dry, protected from light not above 30°C